

CHUCK STOP OWNER'S MANUAL

THE CHUCK STOP BY EDGE TECHNOLOGY IS DESIGNED TO LOCATE SHORTER PARTS BEYOND THE CHUCK JAWS TO PROVIDE CLEARANCE FOR FACING OPERATIONS. THE CHUCK STOP INCLUDES 10 SETS OF INTERCHANGEABLE PARALLEL BARS THAT CAN BE USED TO ACHIEVE ANY SPACING REQUIRED. THE CHUCK STOP USES A CENTERING PLUG TO KEEP IT CENTERED TO THE ID OF THE CHUCK. STRONG NEODYMIUM MAGNETS SECURE THE CHUCK STOP TO THE CHUCK FACE.

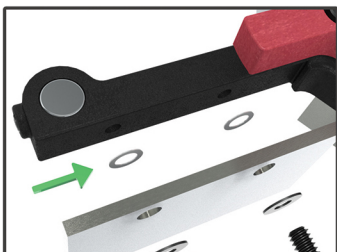
PARALLEL BAR INSTALLATION

- HOLD PARALLEL BARS TO A FLAT SURFACE DURING INSTALLATION. ENSURE THE CHAMFERED CORNERS OF THE PARALLEL BARS FACE OUTWARD.



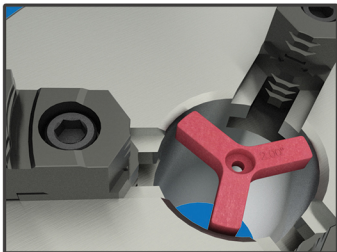
CENTERING INSERT

- SELECT THE CENTERING PLUG THAT BEST FITS THE CHUCK ID. THEN INSTALL THE INSERT ON THE BACKSIDE OF THE MAIN BODY.



CENTERING INSERT

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WARNING!

- THE CHUCK STOP IS DESIGNED TO POSITION SHORT PARTS SLIGHTLY PAST THE CHUCK JAWS TO ALLOW CLEARANCE FOR FACING CUTS. DO NOT POSITION PARTS MORE THAN 1/8" PAST CHUCK JAWS, INSUFFICIENT JAW CONTACT COULD RESULT IN PARTS BEING DISLODGED FROM THE CHUCK AND CAUSING DAMAGE TO EQUIPMENT AND OPERATOR INJURY.

- FOR USE ON 6" DIAMETER CHUCKS AND LARGER.

