

IRONWORKERS

MODEL	25 TON 'JAWS JR'	40 TON 'JAWS'	50 TON 'JAWS'	55 TON 'JAWS'	60 TON 'JAWS'	65 TON 'JAWS'	75 TON 'JAWS'	100 TON 'JAWS'	100 TON DELUXE 'JAWS'	120 TON 'JAWS'	'ELITE' 110 TON	'ELITE' 110/65DO
3 PHASE, 208 or 230VOLT	na	\$8,299	\$9,499	\$10,299	\$11,299	\$17,899	\$16,899	\$20,499	\$24,899	\$26,499	\$26,999	\$35,499
		IW40-3P208 IW40-3P230	IW50-3P208 IW50-3P230	IW55-3P208 IW55-3P230	IW60-3P208 IW60-3P230	IW65-3P208 IW65-3P230	IW75-3P208 IW75-3P230	IW100-3P208 IW100-3P230	IW100DX-3P208 IW100DX-3P230	IW120-3P208 IW120-3P230	ELT110-3P208 ELT110-3P230	ELT11065-3P208 ELT11065-3P230
1 PHASE, 230V (120V available for 25Ton)	\$5,899	\$8,599	\$9,799	\$10,599	\$11,599	\$18,199	\$17,199	\$20,799	\$26,999	\$28,599	\$27,299	\$36,099
	IW25-1P120 IW25-1P230	IW40-1P230	IW50-1P230	IW55-1P230	IW60-1P230	IW65-1P230	IW75-1P230	IW100-1P230	IW100DX-1P230	IW120-1P230	ELT110-1P230	ELT11065-1P230
3 PHASE, 460VOLT	na	\$8,419	\$9,619	\$10,419	\$11,419	\$18,019	\$17,019	\$20,619	\$25,019	\$26,619	\$27,119	\$35,619
		IW40-3P460	IW50-3P460	IW55-3P460	IW60-3P460	IW65-3P460	IW75-3P460	IW100-3P460	IW100DX-3P460	IW120-3P460	ELT110-3P460	ELT11065-3P460
3 PHASE, 575VOLT	na	\$8,903	\$10,103	\$10,903	\$11,903	\$18,503	\$17,503	\$21,103	\$25,503	\$27,103	\$27,603	\$36,103
		IW40-3P575	IW50-3P575	IW55-3PH575	IW60-3P575	IW65-3P575	IW75-3P575	IW100-3P575	IW100DX-3P575	IW120-3P575	ELT110-3P575	ELT11065-3P575

OPTIONAL TOOLS & ACCESSORIES

Hydraulic Accessory Pack Available on new machines only	na	\$800	\$800	\$800	\$800	\$1,100	\$1,100	\$1,100	\$1,100	\$1,100	standard	standard
		AC400	AC500	AC500	AC500	AC600/AC700	AC600/AC700	AC600/AC700	AC800	AC900		
Accessory Light	na	\$85.60	\$85.60	\$85.60	\$85.60	\$85.60	\$85.60	\$85.60	\$85.60	\$85.60	standard	standard
		AC1000	AC1000	AC1000	AC1000	AC1000	AC1000	AC1000	AC1000	AC1000		
Auto Cut	na	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50	\$802.50
		AC1010	AC1010	AC1010	AC1010	AC1010	AC1010	AC1010	AC1010	AC1010	AC1010	AC1010
Angle Notcher 3" x 3" 1/4"	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02	\$1,162.02
	AC0124	AC0124	AC0124	AC0124	AC0124	AC0125	AC0125	AC0125	AC0126	AC0126	AC0125	AC0125
Brake w/ 4-way Die 1/16", 1/8", 3/16", 1/4"	7" \$815.34	8" \$918.06	8" \$918.06	10" \$1,136.34	8" \$918.06	10" pch station \$1,162.02 (AC1053)	12" \$1,300.05	12" \$1,300.05	10" pch station \$1,162.02	10" pch station \$1,162.02	12" \$1,300.05	12" pch station \$1,300.05
				AC1051		10" open cav \$1,162.02 (AC1052)			AC1053	AC1053		AC1035
				opt 8" \$918.06		8" pch station \$918.06			8" pch station \$918.06	10" open cav \$1,162.02		10" open cav \$1,162.02
				AC1033		AC1034			AC1034	AC1052		AC1052
Coper/Notcher	\$1,086.05	\$1,086.05	standard	\$1,086.05	standard	standard	standard	\$1,407.05	standard	standard	\$1,407.05	standard
	AC1014	AC1013		AC1014				AC1098			AC1097	
Multi Shear (2"x2"x1/4" angle, 1/4"x6" bar, 1/4", 3/8", 1/2", 5/8", 3/4", rod, and 13/16" square)	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05	\$979.05
	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075	AC1075
Pipe Notcher Housing Schedule 40 - 1/2" thru 2" (see back for dies)	\$371.29	\$371.29	\$371.29	\$371.29	\$371.29	\$543.56	\$371.29	\$371.29	\$371.29	\$543.56	\$371.29	\$543.56
	AC0925	AC0925	AC0925	AC0925	AC0925	AC0925C	AC0925	AC0925	AC0925	AC0925C	AC0925	AC0925C
Quick Change Punch Coupling	\$665.54	\$665.54	\$665.54	\$665.54	\$665.54	\$665.54	\$665.54	\$665.54	\$665.54	\$665.54	standard	standard
	AC1001	AC1001	AC1001	AC1001	AC1001	AC1001	AC1001	AC1001	AC1001	AC1001		
Rod Shear & Housing 1/4", 3/8", 1/2", 5/8", 3/4", 1"	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90	\$1,358.90
	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074	AC1074

HYDRAULIC ACCESSORY TOOLS

			3ph/230V	1ph/230V	3ph/460V
10 Ton Bender (HAT1000) for Pipe and Tube-call for die sizes & pricing	\$1,999	with Edwards PortaPower - 3P230, 1P230, 3P460 -	\$4,395.60	\$4,725.60	\$4,527.60
20 Ton Shop Press (HAT2000)	\$1,999	with Edwards PortaPower - 3P230, 1P230, 3P460 -	\$4,395.60	\$4,725.60	\$4,527.60
40 Ton Shop Press (HAT4000)	\$4,299	with Edwards PortaPower - 3P230, 1P230, 3P460 -	\$6,595.60	\$6,925.60	\$6,727.60
Radius Roller (HAT5000)	\$6,999	with Edwards PortaPower - 3P230, 1P230, 3P460 -	\$9,565.60	\$9,895.60	\$9,697.60
Horizontal Press (HAT6000)	\$7,199	with Edwards PortaPower - 3P230, 1P230, 3P460 -	\$9,785.60	\$10,115.60	\$9,917.60
Edwards PortaPower - individually			\$3,210	\$3,540	\$3,340

TUBE/PIPE BENDER DIES

Dies from 1/2" to 2-1/2" - in both 90 and 180 degree	\$154.08 - \$781.10
Call for availability and pricing on specific sizes.	

STANDARD PUNCHES & DIES

Punch & Die Starter Box (PD1000)	(8 sets: 3/16" to 1-1/16")	\$331.70
Hex Punch & Die up to 29/32"	Set: one punch, one die	\$209.72
Oblong Punch & Die up to 1-1/16"	Set: one punch, one die	\$156.22
Rectangular Punch & Die up to 5/8" x 7/8"	Set: one punch, one die	\$307.00
Round Punch & Die up to 1-1/16"	Set: one punch, one die	\$41.73
Square Punch & Die up to 3/4"	Set: one punch, one die	\$143.38
Available in 1/32" increments;shipped with 1/32" clearance die unless otherwise requested.		
Call for availability and pricing on special shapes and sizes		

OVERSIZE PUNCHES & DIES

Oversize Punch Assembly (AC1024)	For 25 - 100T Ironworkers	\$618.46
Oversize Punch Assembly (AC1026)	For 100DX/120T Ironworkers	\$747.93
Round Punch & Die up to 1-9/16"	Set: one punch, one die	\$83.46
Square Punch & Die up to 1-1/16"	Set: one punch, one die	\$212.00
Oblong Punch & Die up to 1-9/16"	Set: one punch, one die	\$250.00
Hex Punch & Die up to 1-1/4"	Set: one punch, one die	\$293.00
Available in 1/32" increments;shipped with 1/32" clearance die unless otherwise requested.		
Call for availability and pricing on special shapes and sizes		

241 PUNCHES & DIES

241 Punch Assembly (AC1055)	For open & punch station	\$1,330.01
241 Round Punch & Die 1" to 2"	Set: one punch, one die	\$351.00
241 Round Punch & Die 2-1/32" to 2-1/2"	Set: one punch, one die	\$394.00
241 Round Punch & Die 2-17/32" to 3"	Set: one punch, one die	\$432.00
241 Round Punch & Die 3-1/32" to 3-1/2"	Set: one punch, one die	\$484.00
241 Round Punch & Die 3-17/32" to 4"	Set: one punch, one die	\$520.00
Available in 1/32" increments;shipped with 1/32" clearance die unless otherwise requested.		
Call for availability and pricing on special shapes and sizes		

SHOP PRESS TOOLING ACCESSORIES

12" Press Brake	PRB12	\$1,530
18" Press Brake	PRB18	\$1,760
24" Press Brake	PRB24	\$2,230
32" Press Brake	PRB32	\$3,060
Press Brake Tooling Set - Six Piece	PRB06	\$460

UNIVERSAL TOOLING ACCESSORIES

Back Gauge - up to 48"	AC1009 for 40 Ton Back Gauge	AC1011	\$247.17
Press Brake Back Gauge		PR135	\$529.65
Stripper Reducing Plate (part # varies by machine)			\$86.67
Fabricators Protractor		AC1017	\$43.87
Urethane Stripper Assembly		AC1099	\$581.01

PIPE NOTCHER & DIES

Pipe Notching Housing (for 1/2" to 2" dies - below)	AC0925	\$371.29
Pipe Notcher Turret Housing	AC0925T	\$882.75
Pipe Notching Dies - 1/2" (sched 40)	AC1044	\$418.37
Pipe Notching Dies - 3/4" (sched 40)	AC1045	\$449.40
Pipe Notching Dies - 1" (sched 40)	AC1046	\$479.36
Pipe Notching Dies - 1-1/4" (sched 40)	AC1047	\$511.46
Pipe Notching Dies - 1-1/2" (sched 40)	AC1048	\$543.56
Pipe Notching Dies - 2" (sched 40)	AC1049	\$573.52
Call for availability of dies for schedule 80 pipe and special tubing		

TABLES

Pedestal Die Table - Standard to 1-1/16"	AC0895	\$419.44
Oversize Pedestal Die Table - Oversize to 1-9/16"	AC0896	\$508.00
Fence (short) - 2 handles - 12"	AC1910	\$44.94
Fence (long) - 2 handles - 18"	AC1911	\$53.50
Gauging Table Kit - 3/8" x 12" x 16" - bolts to standard and oversize pedestal die table, includes 1 short and 1 long fence	AC0900	\$203.30
	25 Ton AC0902	
Heavy Duty Gauging Table Kit - 1" x 12" x 16" with 1" x 6" x 10" support plate - includes 1 short & 1 long fence, standard to 1 - 1/16"	AC0903	\$680.52
	100DX/120 AC0904	
Oversize Heavy Duty Gauging Table Kit - 1" x 12" x 16" with 1" x 6" x 10" support plate - includes 1 short & 1 long fence, oversize to 1-9/16"	AC0905	\$741.51
	100DX/120 AC0906	