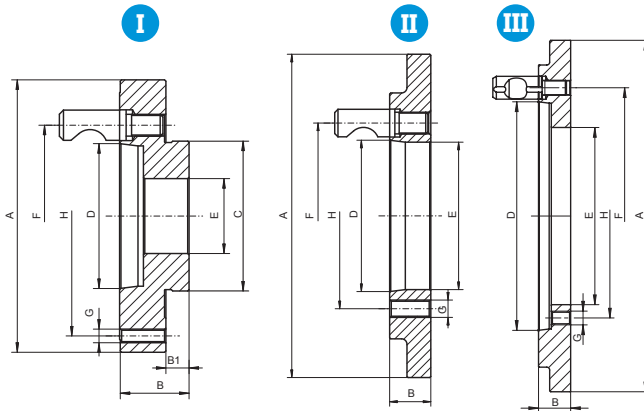
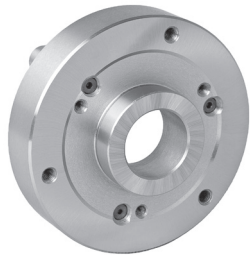


**8245**  
TYPE D

**FULLY MACHINED ADAPTER PLATES FOR SET-TRU CHUCKS**

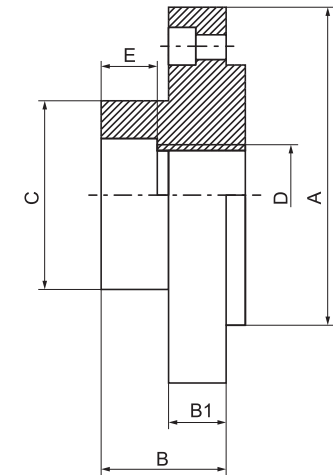
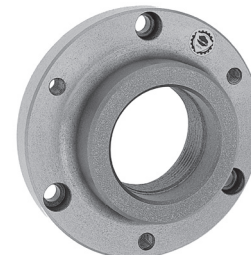


| Code No.  | W* [in] | Taper Size | Z*  | A [in] | B [in] | B1 [in] | C [in] | D [in] | E [in] | F [in] | G      | H [in] | Weight [lbs] |
|-----------|---------|------------|-----|--------|--------|---------|--------|--------|--------|--------|--------|--------|--------------|
| 7-875-043 | 4"      | 3          | I   | 3.94   | 1.50   | 0.47    | 1.77   | 2.13   | 0.79   | 2.78   | M8     | 3.27   | 3.31         |
| 7-875-044 | 4"      | 4          | I   | 4.25   | 1.57   | 0.47    | 1.77   | 2.50   | 0.79   | 3.25   | M8     | 3.27   | 3.97         |
| 7-875-053 | 5"      | 3          | I   | 4.92   | 1.57   | 0.55    | 2.17   | 2.13   | 1.38   | 2.78   | M8     | 4.25   | 5.95         |
| 7-875-054 | 5"      | 4          | I   | 4.92   | 1.54   | 0.55    | 2.17   | 2.50   | 1.38   | 3.25   | M8     | 4.25   | 5.73         |
| 7-875-055 | 5"      | 5          | I   | 5.31   | 1.73   | 0.55    | 2.17   | 3.25   | 1.38   | 4.13   | M8     | 4.25   | 6.83         |
| 7-875-063 | 6"      | 3          | I   | 6.30   | 1.81   | 0.63    | 3.39   | 2.13   | 1.65   | 2.78   | M10    | 5.51   | 10.80        |
| 7-875-064 | 6"      | 4          | I   | 6.30   | 1.81   | 0.63    | 3.39   | 2.50   | 1.65   | 3.25   | M10    | 5.51   | 9.92         |
| 7-875-065 | 6"      | 5          | I   | 6.30   | 1.81   | 0.63    | 3.39   | 3.25   | 1.65   | 4.13   | M10    | 5.51   | 9.92         |
| 7-875-066 | 6"      | 6          | I   | 6.69   | 2.01   | 0.63    | 3.39   | 4.19   | 1.65   | 5.25   | M10    | 5.51   | 13.01        |
| 7-875-083 | 8"      | 3          | I   | 7.87   | 1.30   | 0.67    | 4.33   | 2.13   | 2.02   | 2.78   | M10    | 6.93   | 10.36        |
| 7-875-084 | 8"      | 4          | I   | 7.87   | 1.30   | 0.67    | 4.33   | 2.50   | 2.17   | 3.25   | M10    | 6.93   | 10.36        |
| 7-875-085 | 8"      | 5          | I   | 7.87   | 1.85   | 0.67    | 4.33   | 3.25   | 2.17   | 4.13   | M10    | 6.93   | 15.87        |
| 7-875-086 | 8"      | 6          | I   | 7.87   | 2.01   | 0.67    | 4.33   | 4.19   | 2.17   | 5.25   | M10    | 6.93   | 17.64        |
| 7-875-104 | 10"     | 4          | I   | 9.84   | 1.50   | 0.75    | 5.71   | 2.50   | 2.38   | 3.25   | M12    | 8.82   | 18.96        |
| 7-875-105 | 10"     | 5          | I   | 9.84   | 1.50   | 0.75    | 5.71   | 3.25   | 2.99   | 4.13   | M12    | 8.82   | 17.64        |
| 7-875-106 | 10"     | 6          | I   | 9.84   | 2.09   | 0.75    | 5.71   | 4.19   | 2.99   | 5.25   | M12    | 8.82   | 28.44        |
| 7-875-108 | 10"     | 8          | I   | 9.84   | 2.36   | 0.75    | 5.71   | 5.50   | 2.99   | 6.75   | M12    | 8.82   | 32.41        |
| 7-875-126 | 12"     | 6          | I   | 12.40  | 1.50   | 0.75    | 7.09   | 4.19   | 4.06   | 5.25   | M16    | 11.26  | 28.44        |
| 7-875-128 | 12"     | 8          | I   | 12.40  | 2.24   | 0.75    | 7.09   | 5.50   | 4.06   | 6.75   | M16    | 11.26  | 47.84        |
| 7-875-129 | 12"     | 11         | I   | 12.40  | 2.52   | 0.75    | 7.09   | 7.75   | 4.06   | 9.25   | M16    | 11.26  | 52.91        |
| 7-875-166 | 16"     | 6          | II  | 11.75  | 1.38   | -       | 7.20   | 4.19   | 4.06   | 5.25   | M16    | 6.75   | 25.79        |
| 7-875-168 | 16"     | 8          | II  | 11.75  | 1.50   | -       | 8.94   | 5.50   | 5.36   | 6.75   | M16    | 6.75   | 26.23        |
| 7-875-169 | 16"     | 11         | II  | 11.75  | 1.89   | -       | 11.69  | 7.75   | 5.35   | 9.25   | M16    | 6.75   | 38.58        |
| 7-875-208 | 20"     | 8          | II  | 16.02  | 1.50   | -       | 16.02  | 5.50   | 5.35   | 6.75   | M20    | 9.25   | 73.85        |
| 7-875-209 | 20"     | 11         | II  | 16.02  | 1.73   | -       | 16.02  | 7.75   | 7.59   | 9.25   | M20    | 9.25   | 77.82        |
| 7-875-215 | 20"     | 15         | II  | 16.02  | 2.05   | -       | 16.02  | 11.25  | 7.48   | 13.00  | M20    | 9.25   | 83.33        |
| 7-875-258 | 25"     | 8          | II  | 16.02  | 1.50   | -       | 16.02  | 5.50   | 5.35   | 6.75   | M20    | 13.00  | 73.85        |
| 7-875-259 | 25"     | 11         | II  | 16.02  | 1.73   | -       | 16.02  | 7.75   | 7.59   | 9.25   | M20    | 13.00  | 77.82        |
| 7-875-265 | 25"     | 15         | II  | 16.02  | 2.05   | -       | 16.02  | 11.25  | 9.92   | 13.00  | M20    | 13.00  | 72.31        |
| 7-875-329 | 32"     | 11         | II  | 25.00  | 1.73   | -       | 25.00  | 7.75   | 7.59   | 9.25   | 12xM24 | 14.50  | 172.40       |
| 7-875-335 | 32"     | 15         | II  | 25.00  | 1.91   | -       | 25.00  | 11.25  | 11.06  | 13.00  | 12xM24 | 14.50  | 167.55       |
| 7-875-332 | 32"     | 20         | III | 25.00  | 2.28   | -       | 25.00  | 16.25  | 12.60  | 18.25  | 12xM24 | 14.50  | 177.91       |
| 7-875-415 | 40"     | 15         | II  | 25.00  | 1.91   | -       | 25.00  | 11.25  | 11.06  | 13.00  | 12xM24 | 18.25  | 167.55       |
| 7-875-420 | 40"     | 20         | II  | 25.00  | 2.05   | -       | 25.00  | 16.25  | 16.06  | 18.25  | 12xM24 | 18.25  | 118.61       |
| 7-875-495 | 49"     | 15         | II  | 28.35  | 2.05   | -       | 28.35  | 11.25  | 11.06  | 13.00  | 12xM30 | 25.50  | 268.96       |
| 7-875-492 | 49"     | 20         | II  | 28.35  | 2.05   | -       | 28.35  | 16.25  | 16.06  | 18.25  | 12xM24 | 25.50  | 222.67       |

W - Chuck diameter Z - adapter form

**8204**

**FULLY MACHINED THREADED ADAPTER PLATES**



| Code No.  | W* [in] | Thread D    | A [in] | B [in] | B1 [in] | C [in] | E [in] | Weight [lbs] |
|-----------|---------|-------------|--------|--------|---------|--------|--------|--------------|
| 7-922-043 | 4"      | 1 - 10      | 3.94   | 1.50   | 0.55    | 1.97   | 0.50   | 5            |
| 7-922-045 | 4"      | 1-1/8 - 12W | 3.94   | 1.50   | 0.55    | 1.97   | 0.56   | 5            |
| 7-922-046 | 4"      | 1-1/2 - 8   | 3.94   | 1.50   | 0.55    | 2.36   | 0.50   | 5            |
| 7-922-051 | 5"      | M39 x 4     | 4.92   | 2.00   | 0.75    | 3.00   | 0.63   | 11           |
| 7-922-053 | 5"      | 2-3/16 - 10 | 4.92   | 1.61   | 0.69    | 3.11   | 0.63   | 11           |
| 7-922-063 | 6"      | 2-3/16 - 10 | 6.30   | 1.61   | 0.77    | 3.11   | 0.63   | 13           |

W - Chuck diameter