

Model: SDW25II



The Kurt SDW25II SideWinder is a vise that mounts vertically to the back of any Kurt industry standard 6" vise. The SideWinder includes a stabilization leg that will mount to the table on the movable end of the vise and a workstop to position the height of the part.

Purpose:

For doing 2nd op work holding the part vertically rather than horizontally.

Advantage:

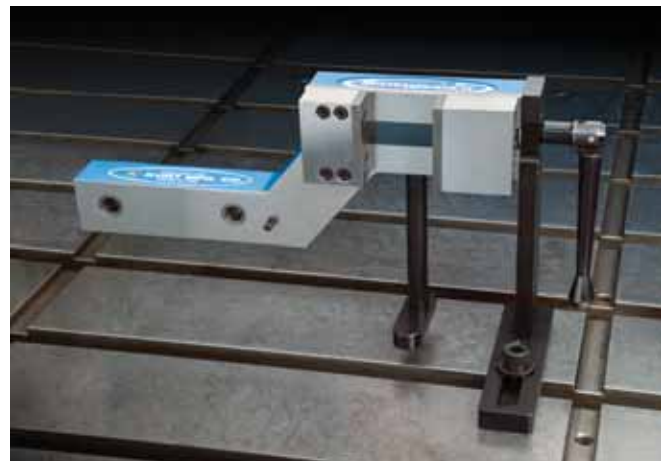
- Saves set up time for 2nd op vertical work
- Machining can be done on both vises in the same setup
- Vise is at an elevated position which is more conducive to longer reach machining
- Has a stabilizer foot for vibration control
- Can be mounted to the back of any Kurt industry standard 6" vise
- Does not interfere with the host vise
- Pull type vise
- AngLock design

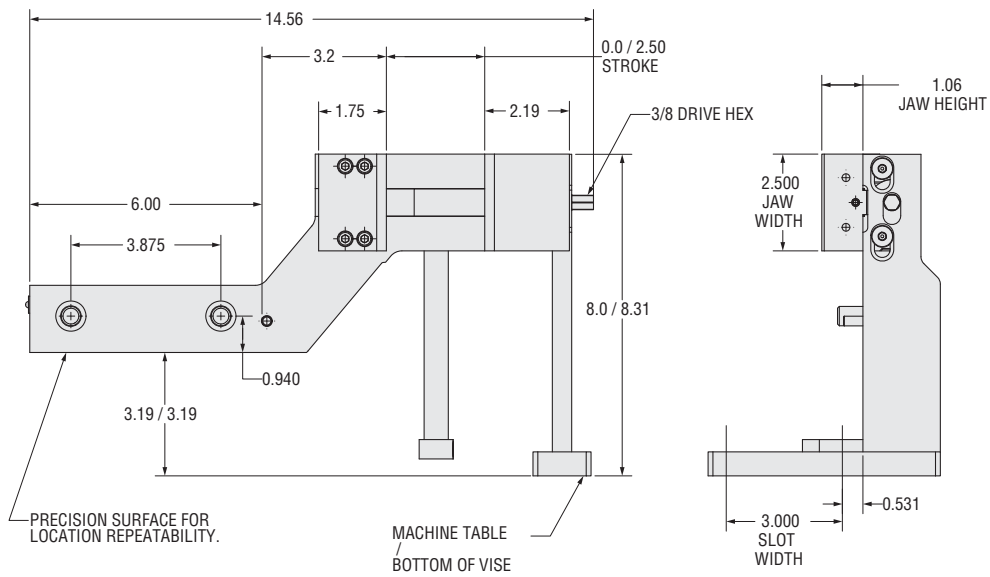
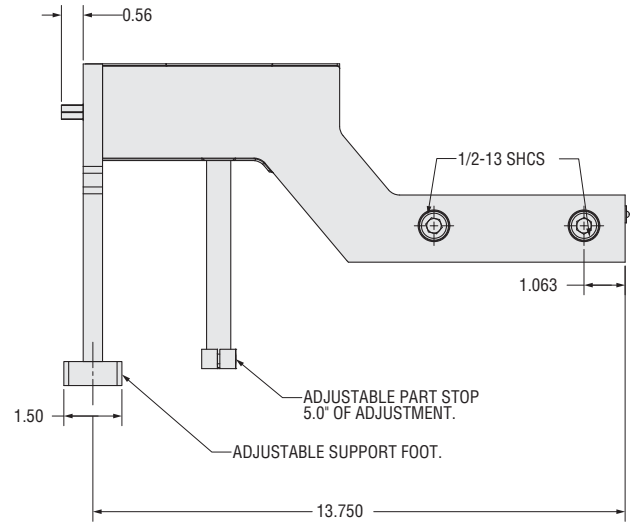
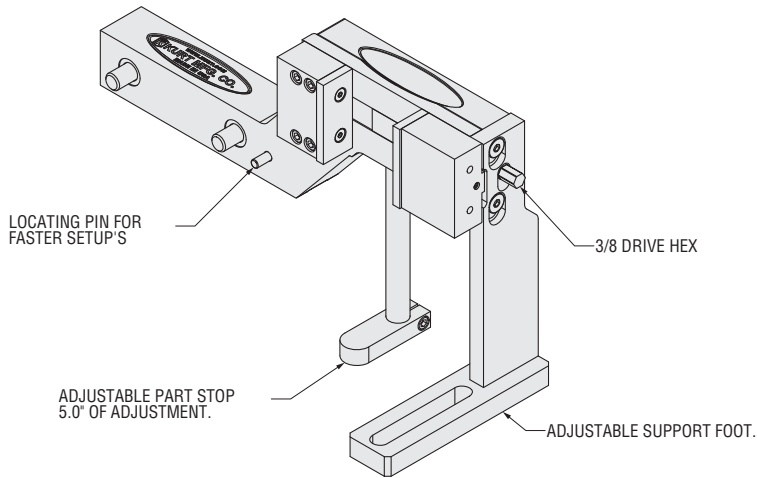
SDW25II Features:

- Jaw Width: 2.500"
- Jaw Height: 1.060"
- Max Opening: 2.500"
6" wide with the jaw plates in the outside position
- Max Clamping Force: 2,450 Lbs.
- Adjustment Range of Workstop: 0"- 5.000"
- Hex Size: 3/8"
- Hex Length: 0.453"
- Overall Bracket Width: 14.000"
- Weight: 20lbs
- Patent Pending

Clamp Force

SDW25II SideWinder	
Torque-Ft. Lbs.	Clamping Force-Lbs.
4	580
6	880
8	1,120
10	1,540
12	2,450





Model: SDW35



The Kurt SDW35 SideWinder is a vise that mounts vertically to the back of any Kurt industry standard 6 or 8" vise. The SideWinder includes a stabilization leg that will mount to the table on the movable end of the vise and a workstop to position the height of the part.

Purpose:

For doing 2nd op work holding the part vertically rather than horizontally.

Advantage:

- Saves set up time for 2nd op vertical work
- Machining can be done on both vises in the same setup
- Vise is at an elevated position which is more conducive to longer reach machining
- Has a stabilizer foot for vibration control
- Can be mounted to the back of any Kurt industry standard 6" or 8" vises
- Does not interfere with the host vise
- Pull type vise
- AngLock design

SDW35 Features:

- Jaw Width: 3.470"
- Jaw Height: 1.235"
- Max Opening: 3.750"
9.375" wide with the jaw plates in the outside position
- Max Clamping Force: 4,000 Lbs.
- Adjustment Range of Workstop: 0" - 5.750"
- Hex Size: 9/16"
- Hex Length: 0.800"
- Overall Bracket Width: 20.86"
- Weight: 45lbs
- Patent Pending

Clamp Force

SDW35 SideWinder	
Torque-Ft. Lbs.	Clamping Force-Lbs.
5	500
10	1,000
15	1,500
20	2,000
25	2,500
30	3,000
35	3,500
40	4,000

