

Revision Number: 005.1 Issue date: 06/10/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SF 7452 ACCELERATOR, IDH number: 229784

AEROSOL known as Tak Pak®

7452(TM) Accelerator

Product type:AcceleratorItem number:18637Restriction of Use:None identifiedRegion:United States

Company address:Contact information:Henkel CorporationTelephone: (860) 571-5100One Henkel WayMEDICAL EMERGENCY P

One Henkel Way
Rocky Hill, Connecticut 06067
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC

1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CONTENTS UNDER PRESSURE.

EXTREMELY FLAMMABLE AEROSOL.

CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE AEROSOL.	1
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:

Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing mist or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response:

IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

IDH number: 229784 Product name: LOCTITE SF 7452 ACCELERATOR, AEROSOL known as Tak Pak® 7452(TM)
Accelerator

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from

sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Acetone	67-64-1	60 - 100	
Butane	106-97-8	10 - 30	
Propane	74-98-6	10 - 30	
N,N-Dimethyl-p-toluidine	99-97-8	0.1 - 1	
Fragrance	Unknown	0.1 - 1	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. Get immediate medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Wash clothing before reuse. Get medical

attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get immediate

medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to

extreme heat.

Unusual fire or explosion hazards: Contents under pressure. Vapors may accumulate in low or confined areas,

travel considerable distance to source of ignition, and flash back. Exposure to temperatures above 49°C (120°F) may cause container to burst. Do not

puncture or incinerate pressurized containers.

IDH number: 229784 Product name: LOCTITE SF 7452 ACCELERATOR, AEROSOL known as Tak Pak® 7452(TM)
Accelerator

Hazardous combustion products:

Oxides of nitrogen, Oxides of carbon, Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Keep

unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed metal container until ready for disposal. Vapors are heavier than air and may travel along the ground or be moved by ventilation and subsequently ignited by heat, pilot lights or other ignition sources at locations distant from the material handling point. Refer to Section

8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Do not puncture or incinerate pressurized containers. Refer to

Section 8.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m3) PEL	None	None
Butane	1,000 ppm STEL	None	None	None
Propane	Included in the regulation but with no data values. See regulation for further details	1,000 ppm (1,800 mg/m3) PEL	None	None
N,N-Dimethyl-p-toluidine	None	None	0.5 ppm TWA	None
Fragrance	None	None	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact. Neoprene gloves.

IDH number: 229784 Product name: LOCTITE SF 7452 ACCELERATOR, AEROSOL known as Tak Pak® 7452(TM)
Accelerator

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:
Color:
Amber, Clear
Odor:
Acetone
Odor threshold:
pH:
Not applicable

Vapor pressure:185 mm hg ApproximatelyBoiling point/range:135 °F (57.2 °C)None

Melting point/ range: Not available. Specific gravity: 0.7926

Vapor density: 2 Approximately

Flash point: -91 °C (-131.8 °F); (value for propellant).

Flammable/Explosive limits - lower: 2.8 %
Flammable/Explosive limits - upper: 12.8 %
Autoignition temperature: Not available.

Flammability: Extremely flammable aerosol.

Evaporation rate:

Solubility in water:

Partition coefficient (n-octanol/water):

VOC content:

Viscosity:

Decomposition temperature:

1.9 (Ether = 1)

Soluble

Not available.

Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition

products:

IDH number: 229784

Oxides of carbon. Oxides of nitrogen. Irritating vapors.

Incompatible materials: Strong oxidizing agents.

Reactivity: Not available.

Conditions to avoid: Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Heat, flames,

sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. Central

nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache,

unconsciousness.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Acetone	Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Oral LD50 (Mouse) = 5.2 g/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l	Central nervous system, Irritant	
Butane	Inhalation LC50 (Rat, 4 h) = 658 mg/l	Cardiac, Central nervous system, Irritant	
Propane	None	Cardiac, Central nervous system, Irritant	
N,N-Dimethyl-p-toluidine	None	Mutagen, Allergen	
Fragrance	None	No Data	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Acetone	No	No	No
Butane	No	No	No
Propane	No	No	No
N,N-Dimethyl-p-toluidine	No	No	No
Fragrance	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:
Hazard class or division:
Identification number:
UN 1950
Packing group:
None

International Air Transportation (ICAO/IATA)

IDH number: 229784

Proper shipping name: Aerosols, flammable

Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

Exceptions: ID8000, (Not more than 500 ml), May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:

AEROSOLS
2.1
UN 1950
None

Exceptions: Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis.
Fire, Delayed Health, Immediate Health
None above reporting de minimis.

CERCLA Reportable quantity: Acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)

Butane (CAS# 106-97-8) 100 lbs. (45.4 kg) Propane (CAS# 74-98-6) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 229784

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Catherine Bimler, Regulatory Affairs Specialist

Issue date: 06/10/2016

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Revision Number: 006.1 Issue date: 03/05/2018

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE 382 TAKPAK known as

Loctite(R) 382 Ultra Performan

Product type: Cyanoacrylate Restriction of Use: None identified

Company address: Henkel Corporation Henkel Way One

Rocky Hill, Connecticut 06067

IDH number: 691336

Item number: 8200239 Region: **United States**

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC

1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: BONDS SKIN IN SECONDS.

COMBUSTIBLE LIQUID. CAUSES EYE IRRITATION.

MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
EYE IRRITATION	2B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:

Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-

ventilated area. Wear protective gloves, eye protection, and face protection.

Response:

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. In case of fire: Use foam, dry

chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

Keep cool. Store locked up.

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

IDH number: 691336 Product name: LOCTITE 382 TAKPAK known as Loctite(R) 382 Ultra Performan Page 1 of 6

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Ethyl 2-cyanoacrylate	7085-85-0	80 - 90
Treated fumed silica	67762-90-7	1 - 5

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections

4. FIRST AID MEASURES

Inhalation:Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Do not pull bonded skin apart. Soak in warm soapy water. Gently peel apart

using a blunt instrument. If skin is burned due to the rapid generation of heat by a large drop, seek medical attention. If lips are bonded, apply warm water to the lips and encourage wetting and pressure from saliva in mouth. Peel or

roll lips apart. Do not pull lips apart with direct opposing force.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Get medical

attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a wet pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive

damage.

Ingestion: Ensure breathing passages are not obstructed. The product will polymerize

rapidly and bond to the mouth making it almost impossible to swallow. Saliva will separate any solidified product in several hours. Prevent the patient from

swallowing any separated mass.

Symptoms: See Section 11.

Notes to physician: Surgery is not necessary to separate accidentally bonded tissues. Experience

has shown that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal burns they should be treated

symptomatically after adhesive is removed.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear a self-contained breathing apparatus with a full face piece operated in

pressure-demand or other positive pressure mode.

Unusual fire or explosion hazards: None

IDH number: 691336

Hazardous combustion products:

Trace amounts of toxic and/or irritating fumes may be released and the use of

breathing apparatus is recommended.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Ventilate area. Do not allow product to enter sewer or waterways.

Clean-up methods: Do not use cloths for mopping up. Flood with water to complete polymerization

and scrape off the floor. Cured material can be disposed of as non-hazardous waste. Refer to Section 8 "Exposure Controls / Personal Protection" prior to

clean up.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors, and cause thermal burns.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethyl 2-cyanoacrylate	0.2 ppm TWA	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction	15 mg/m3 TWA Total dust. 5 mg/m3 TWA	None	None

Engineering controls:

Use positive down-draft exhaust ventilation if general ventilation is insufficient

to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use nitrile gloves and aprons as necessary to prevent contact. Do not use

PVC, nylon or cotton.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Clear
Odor: Irritatine

Odor: Irritating, Sharp
Odor threshold: Not available.
pH: Not applicable

 Vapor pressure:
 < 0.5 mm hg (77 °F (25°C))</td>

 Boiling point/range:
 > 300 °F (> 148.9 °C)None

Melting point/ range:

Specific gravity:

Vapor density:

Flash point:

Not determined

1.05 at 75 °F (23.89 °C)

3 Approximately

86.95 °C (188.51 °F)

Flammable/Explosive limits - lower:

Not determined

IDH number: 691336 Product name: LOCTITE 382 TAKPAK known as Loctite(R) 382 Ultra Performan Page 3 of 6

Flammable/Explosive limits - upper:

Autoignition temperature:

Flammability:

Evaporation rate:

Not determined
485 °C (905°F)
Not applicable
Not available.

Solubility in water: Polymerises in presence of water.

Partition coefficient (n-octanol/water): Not applicable

VOC content: < 2 %; < 20 g/l (California SCAQMD Method 316B) (Estimated)

Viscosity:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage conditions.

Hazardous reactions: Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and

alcohols.

Hazardous decomposition

products:

IDH number: 691336

None

Incompatible materials: Water, amines, alkalis and alcohols.

Reactivity: Not available.

Conditions to avoid: Spontaneous polymerization.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Exposure to vapors above the established exposure limit

results in respiratory irritation, which may lead to difficulty in breathing and tightness in the

chest.

Skin contact: Bonds skin in seconds. May cause skin irritation. Cyanoacrylates have been reported to cause

allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the

skin. Cured adhesive does not present a health hazard even if bonded to the skin.

Eye contact: Irritating to eyes. Causes excessive tearing. Eyelids may bond.

Ingestion: Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It

is almost impossible to swallow.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Ethyl 2-cyanoacrylate	None	Irritant, Allergen, Respiratory
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Ethyl 2-cyanoacrylate	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Cyanoacrylate ester)

Hazard class or division: Combustible Liquid

Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)

Hazard class or division: 9
Identification number: UN 3334
Packing group: III

Exceptions: Primary packs containing less than 500ml are unregulated by this mode of

transport and may be shipped unrestricted.

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Reactive, Fire None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

IDH number: 691336

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/05/2018

IDH number: 691336

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