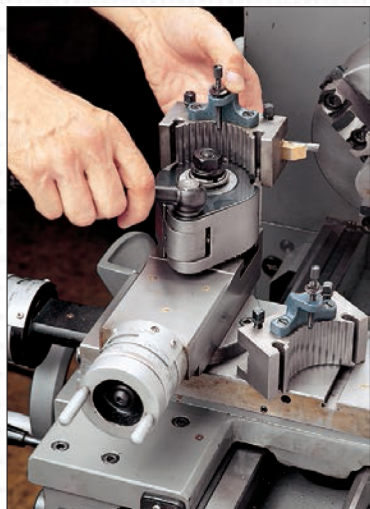


MACHINE ACCESSORIES

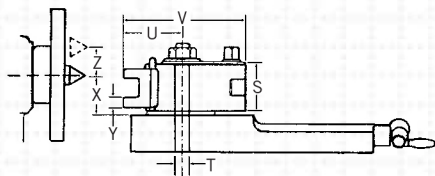
SWISS MULTIQUICK

40 Position Quick Change Tool Holder for all Lathes



0.0001" Accuracy

- Swiss precision and perfection; internationally acclaimed by the leaders in industry.
- All parts, toolposts and holders are manufactured from high quality chrome steel, thru hardened.
- The splines of the toolpost and holders are precision ground for 0.0001" repeat accuracy.
- Cam-lock handle rigidly locks and quickly releases toolholder.
- 40 different angles (every 9°) are conveniently selected from position dial with marker.
- No limitations as to the number and types of tools to be used.
- Correct height of cutting edge is easily and accurately adjusted by a special set-screw built into each holder.
- Tools can be re-ground without removal from toolholder – setting remains unaltered.
- Holders are interchangeable with most other brand 40 position toolposts.



Toolposts

SIZE	PART NO.	SET NO.*
Aa	71-210-9	71-201-8
A	71-230-7	71-203-4
E	71-250-5	71-205-9 †
B	71-270-3	71-207-5 †
C	71-290-1	71-209-1 †

*) Set includes Toolpost with two "D" Holders, one "H" Holder and one "T" Holder with HSS cut-off Blade.

†) for the two "D" holders, one each of the two sizes listed in this set are listed below.

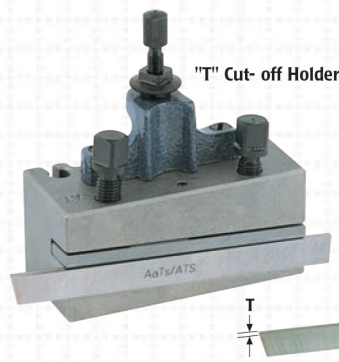
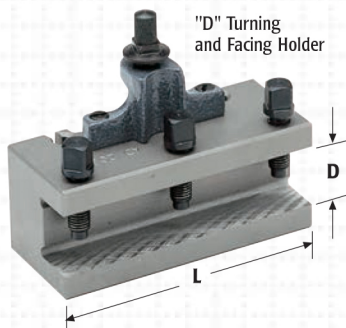
Choosing the Right Size

SWISS MULTIQUICK SIZE	Aa	A	E	B	C
Approx. Lathe Swing	up to 9"	6-13"	10"-18"	13"-20"	18"-30"
Max. Horse Power output	1	2	6	8	15
Height adjustment	Z 15/32"	35/64"	45/64"	3/4"	15/16"
Thickness	Y 15/64"	5/16"	11/32"	17/32"	19/32"
Minimum height*	X 47/64"	1 1/8"	1 9/16"	1 13/16"	2 3/16"
Overall length	V 2 3/4"	3 15/16"	5 2 1/16"	5 29/32"	7 7/8"
Length	U 1 3/16"	1 57/64"	2 1 1/16"	2 5 1/64"	3 15/16"
Max. bolt opening	T 1/2"	25/32"	3/4"	1 1/4"	1 3/16"
Height	S 1 1/2"	2 1/8"	2 5/8"	2 6 1/64"	4 1/8"

*) Based on using toolbit as per dimension D of "D" holder.

"D" Turning and Facing Holders

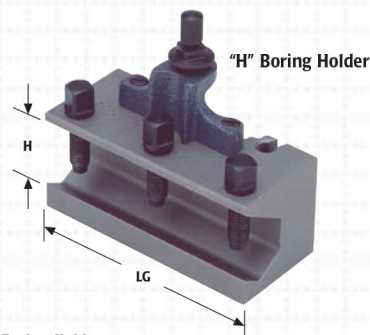
FOR TOOLPOST	D	L	PART NO.
Aa	1/2"	2"	71-211-7
A	3/4"	3 1/2"	71-231-5
E	3/4"	4"	71-251-3
E	1"	4"	71-252-1
B	1 1/4"	4 3/4"	71-271-1
B	1 1/4"	5 1/2"	71-272-9
C	1 9/16"	5 15/16"	71-291-9
C	1 9/16"	6 1 1/16"	71-292-7



"T" Cut-off Holder

HSS Blades

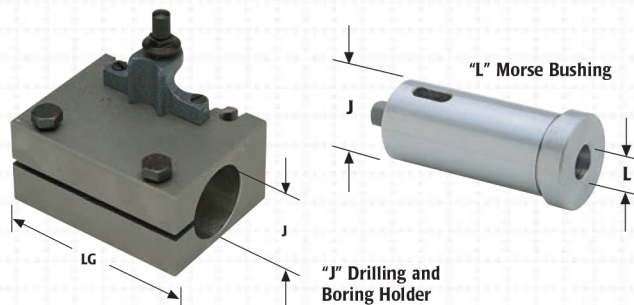
"T" CUT-OFF HOLDERS FOR TOOLPOST		HSS BLADES		PART NO.	
FOR TOOLPOST	PART NO.	T	E	PART NO.	
Aa	71-214-1	5/64"	3/8"	71-341-2	
A	71-234-9	7/64"	3/8"	71-345-3	
E	71-254-7	3/32"	5/8"	71-342-0	
B	71-274-5	1/8"	7/8"	71-343-8	
C	71-294-3	3/16"	1"	71-344-6	



"H" Boring Holder

"H" Boring Holders

FOR TOOLPOST	D	L	PART NO.
Aa	1/2"	2"	71-215-8
A	3/4"	3 3/8"	71-235-6
E	1"	4"	71-255-4
B	1 1/4"	5 1/8"	71-275-2
C	1 31/32"	6 5/16"	71-295-0



"J" Drilling and Boring Holder

"L" Morse Bushing

"J" Drilling and Boring Holders - "L" Morse Bushing

FOR TOOLPOST	Lg	J	L	PART NO.
Aa	2"	5/8"		71-216-6
A	3 3/8"	1 3/16"		71-236-4
Bushing		1 3/16"	MT 1	71-241-4
Bushing		1 3/16"	MT 2	71-242-2
E	4"	1 37/64"		71-256-2
Bushing		1 37/64"	MT 2	71-262-0
Bushing		1 37/64"	MT 3	71-263-8
Bushing		1 37/64"	MT 4	71-264-6
B	4 3/4"	1 37/64"		71-276-0
Bushing		1 37/64"	MT 2	71-262-0
Bushing		1 37/64"	MT 3	71-263-8
Bushing		1 37/64"	MT 4	71-264-6
C	6 5/16"	1 31/32"		71-296-8
Bushing		1 31/32"	MT 3	71-266-1
Bushing		1 31/32"	MT 4	71-267-9