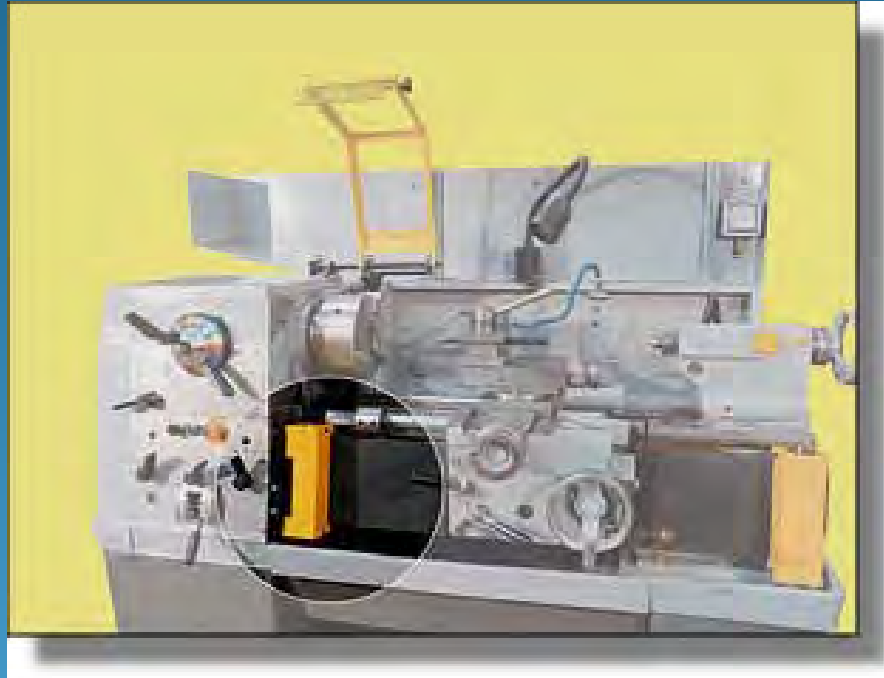


LATHE LEADSCREW COVERS



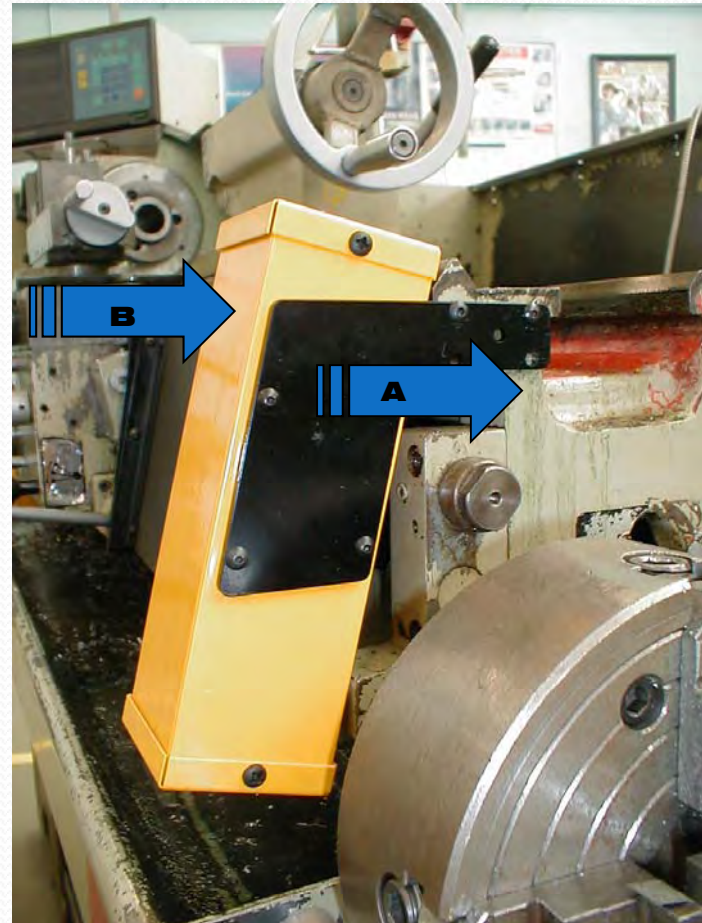
Installation Instructions

RIGHT HAND CARTRIDGE UNIT

As can be seen in the photo, the unit is offered up to the end of the bed and marked through at least 3 points for fitting.

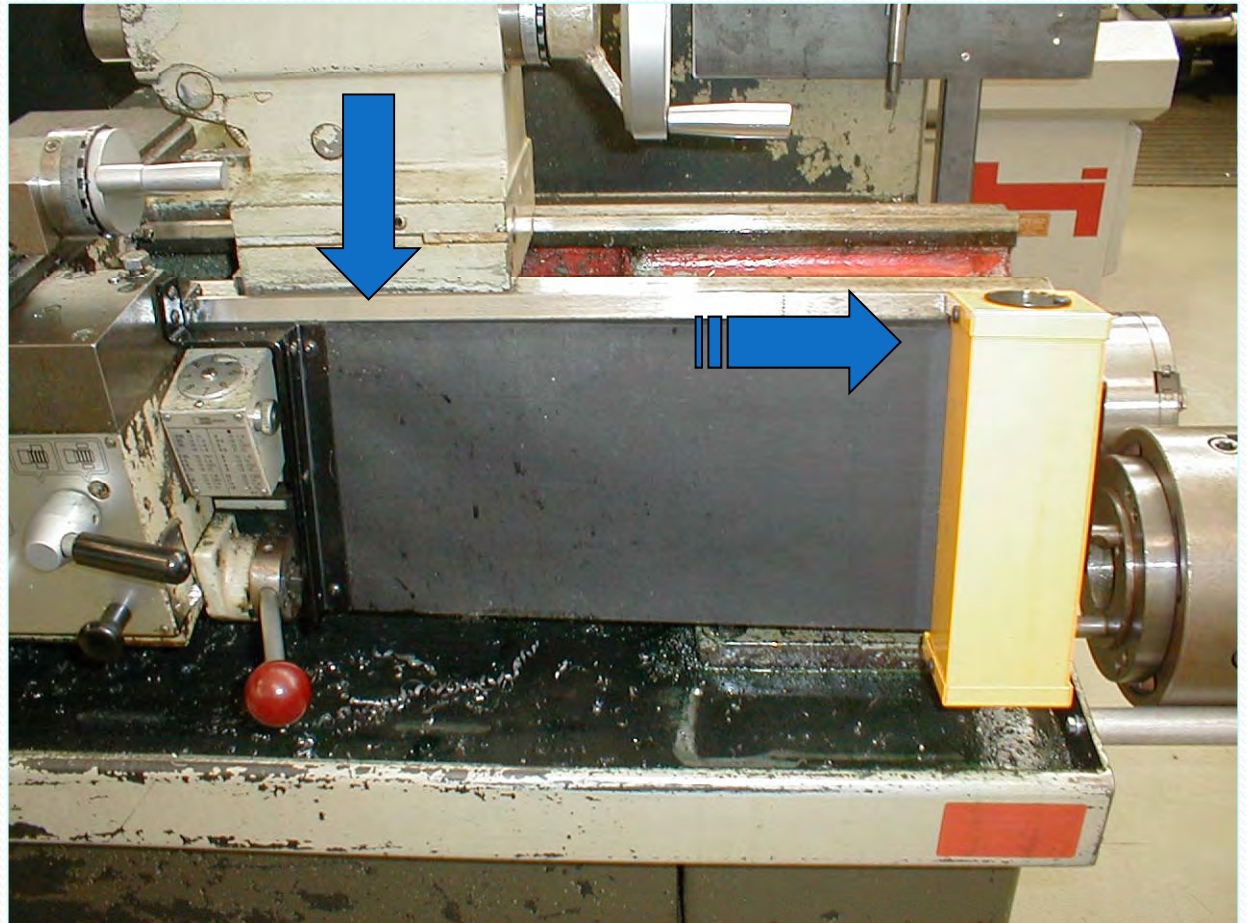
Using a 1/8" drill bit, drill and tap to M5 (A)

The top of the bracket should be horizontal.
(B)



BELT ALIGNMENT

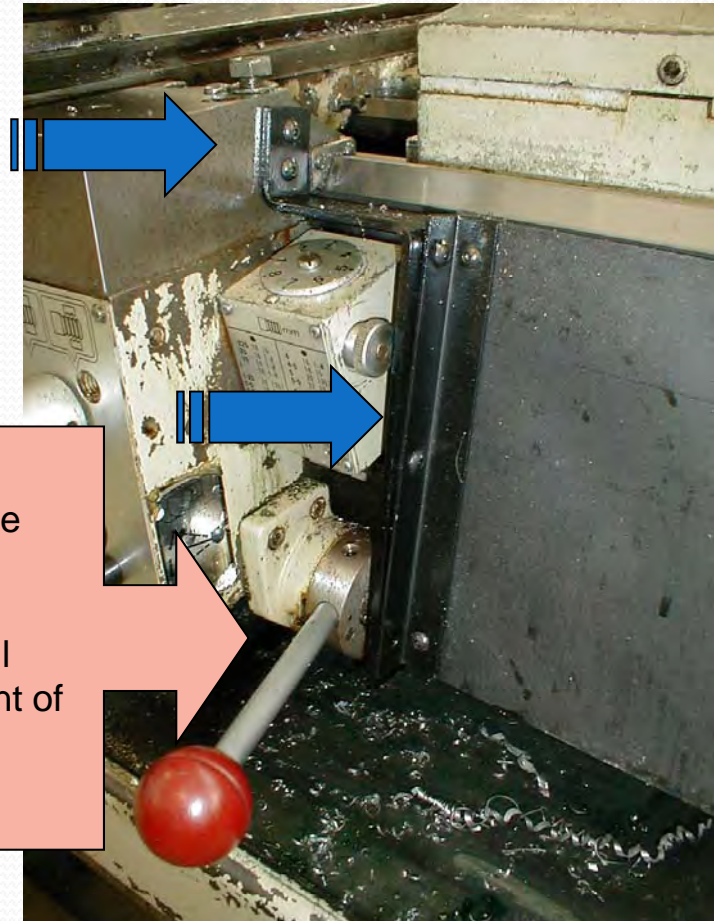
It is critical that when lining up the box that the edge of the material is just touching the point at the bottom of the inverted "V" on the bed and that it runs horizontally along the bed at that point, throughout its travel.



SADDLE ATTACHMENT

Select the correct bracket, normally the 70mm, and fit as shown.

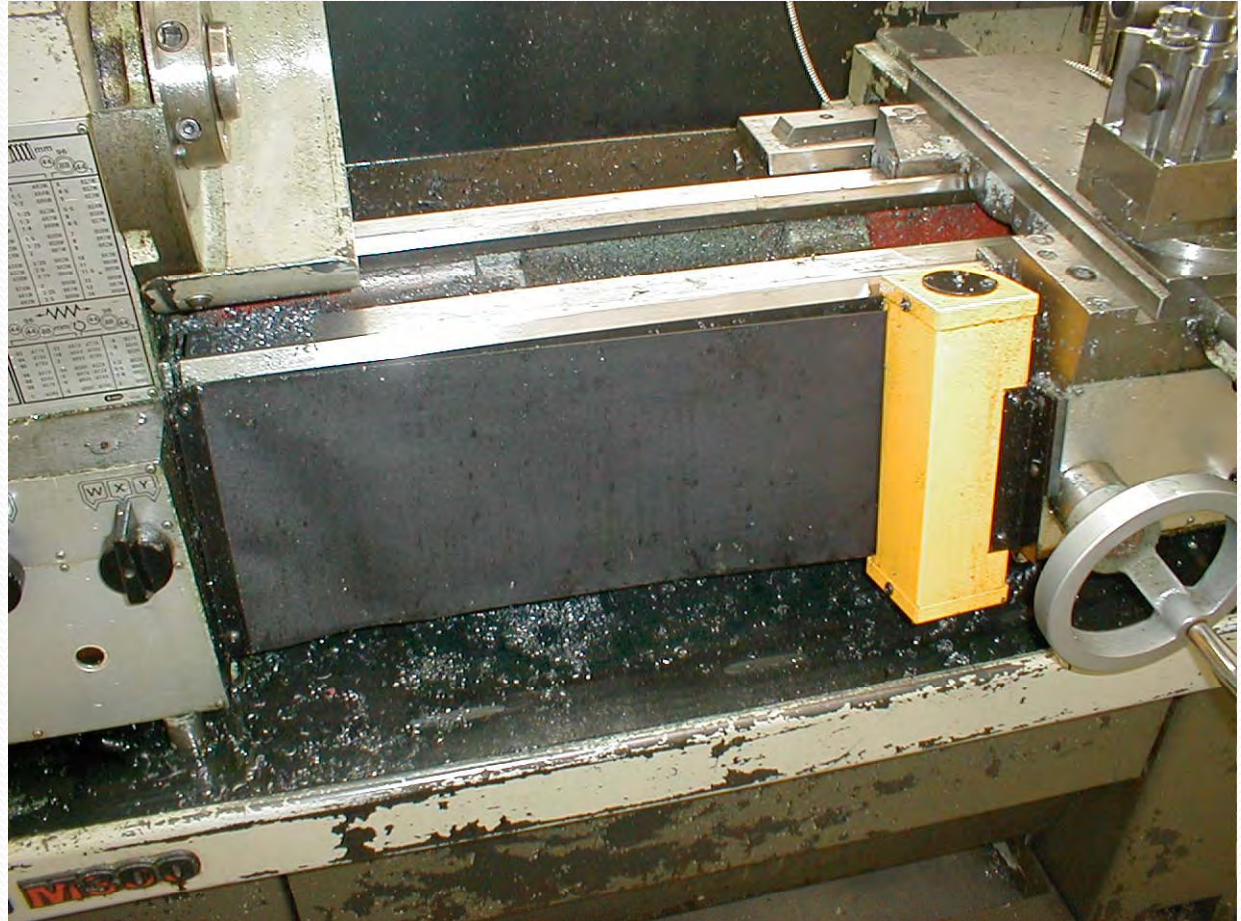
Again using the M5 bolts in at least 2 positions on the mounting stub and 3 positions on the belt stub.



It is imperative that the bracket allows full movement of the lever control.

FITTING LEFT HAND CARTRIDGE

Align this cartridge as per the right cartridge in respect of angle and position on the bed.



FITTING LEFT HAND CARTRIDGE

Again drill and fit.

Make sure that the lower bolt is above the oil dash level.



FITTING LEFT HAND CARTRIDGE TAIL END

Again insuring that the belt is horizontal and close to the bed.

Fit 2 bolts, insuring that the lower is above the dash pot level.

