

MACHINE ACCESSORIES

SWISS MULTIQUICK

40 Position Quick Change Tool Holder for all Lathes



0.0001" Accuracy

- Swiss precision and perfection; internationally acclaimed by the leaders in industry.
- All parts, toolposts and holders are manufactured from high quality chrome steel, thru hardened.
- The splines of the toolpost and holders are precision ground for 0.0001" repeat accuracy.
- Cam-lock handle rigidly locks and quickly releases toolholder.
- 40 different angles (every 9°) are conveniently selected from position dial with marker.
- No limitations as to the number and types of tools to be used.
- Correct height of cutting edge is easily and accurately adjusted by a special set-screw built into each holder.
- Tools can be re-ground without removal from toolholder – setting remains unaltered.
- Holders are interchangeable with most other brand 40 position toolposts.

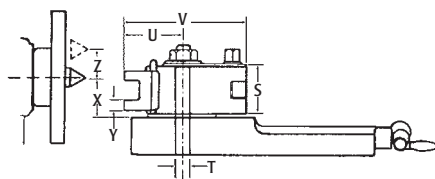


"T" Cut-off Holder



HSS Blades

"T" CUT-OFF HOLDERS FOR TOOLPOST			HSS BLADES		PART NO.	PRICE/EA.
	PART NO.	PRICE	T	E		
Aa	71-214-1	\$229.10	5/64"	3/8"	71-341-2	\$93.40
A	71-234-9	285.75	7/64"	3/8"	71-345-3	91.35
B	71-274-5	445.10	1/8"	7/8"	71-343-8	108.65
C	71-294-3	604.95	3/16"	1"	71-344-6	117.25

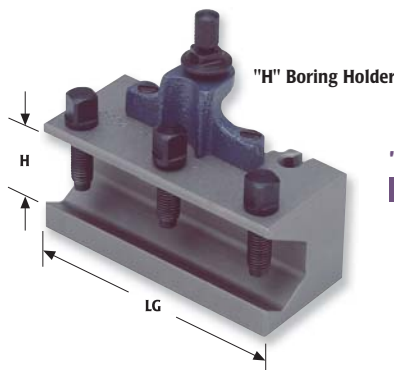


Toolposts

SIZE	PART NO.	PRICE	SET NO.*	PRICE
Aa	71-210-9	\$466.90	71-201-8	\$1,127.70
A	71-230-7	789.20	71-203-4	1,588.00
E	71-250-5	1,009.00	71-205-9 †	2,029.00
B	71-270-3	1,188.00	71-207-5 †	2,450.15
C	71-290-1	1,619.00	71-209-1 †	3,542.95

*) Set includes Toolpost with two "D" Holders, one "H" Holder and one "T" Holder with HSS cut-off Blade.

†) for the two "D" holders, one each of the two sizes listed in this set are listed below.



"H" Boring Holder

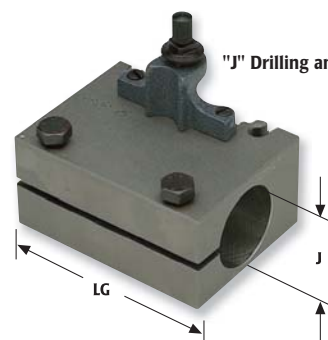
"H" Boring Holders

FOR TOOLPOST		D	L	PART NO.	PRICE
Aa	1/2"	2"		71-215-8	\$175.10
A	3/4"	3 3/8"		71-235-6	221.30
E	1"	4"		71-255-4	295.40
B	1 1/4"	5 1/8"		71-275-2	373.55
C	1 31/32"	6 5/16"		71-295-0	611.55

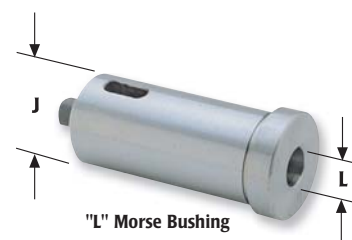
Choosing the Right Size

SWISS MULTIQUICK	SIZE	Aa	A	E	B	C
Approx. Lathe Swing	up to 9"	6-13"	10"-18"	13"-20"	18"-30"	
Max. Horse Power output	1	2	6	8	15	
Height adjustment	Z	15/32"	35/64"	45/64"	3/4"	15/16"
Thickness	Y	15/64"	5/16"	11/32"	17/32"	19/32"
Minimum height*	X	47/64"	1 1/8"	1 9/64"	1 13/16"	2 3/16"
Overall length	V	2 3/4"	3 15/16"	5 21/64"	5 29/32"	7 7/8"
Length	U	1 3/16"	1 57/64"	2 11/16"	2 51/64"	3 15/16"
Max. bolt opening	T	1/2"	25/32"	3/4"	1 1/4"	1 3/16"
Height	S	1 1/2"	2 1/8"	2 5/8"	2 61/64"	4 1/8"

*) Based on using toolbit as per dimension D of "D" holder.



"J" Drilling and Boring Holder



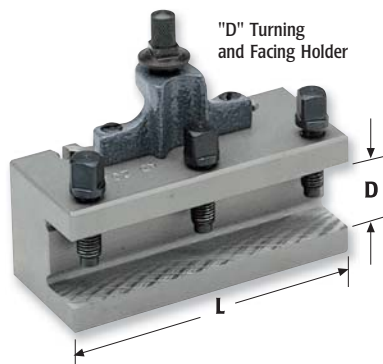
"L" Morse Bushing

"J" Drilling and Boring Holders - "L" Morse Bushing

FOR TOOLPOST		Lg	J	L	PART NO.	PRICE
Aa	2"	5/8"			71-216-6	\$198.95
A	3 3/8"	1 3/16"			71-236-4	273.55
Bushing		1 3/16"	MT 1		71-241-4	119.30
Bushing		1 3/16"	MT 2		71-242-2	119.30
E	4"	1 37/64"			71-256-2	330.90
Bushing		1 37/64"	MT 2		71-262-0	127.90
Bushing		1 37/64"	MT 3		71-263-8	146.20
Bushing		1 37/64"	MT 4		71-264-6	149.75
B	4 3/4"	1 37/64"			71-276-0	408.05
Bushing		1 37/64"	MT 2		71-262-0	127.90
Bushing		1 37/64"	MT 3		71-263-8	146.20
Bushing		1 37/64"	MT 4		71-264-6	149.75
C	6 5/16"	1 31/32"			71-296-8	653.70
Bushing		1 31/32"	MT 3		71-266-1	161.40
Bushing		1 31/32"	MT 4		71-267-9	164.95

"D" Turning and Facing Holders

FOR TOOLPOST	D	L	PART NO.	PRICE
Aa	1/2"	2"	71-211-7	\$175.10
A	3/4"	3 1/2"	71-231-5	217.75
E	3/4"	4"	71-251-3	263.40
E	1"	4"	71-252-1	272.05
B	1 1/4"	4 3/4"	71-271-1	361.85
B	1 1/4"	5 1/2"	71-272-9	384.20
C	1 9/16"	5 15/16"	71-291-9	506.50
C	1 9/16"	6 11/16"	71-292-7	506.50



"D" Turning and Facing Holder